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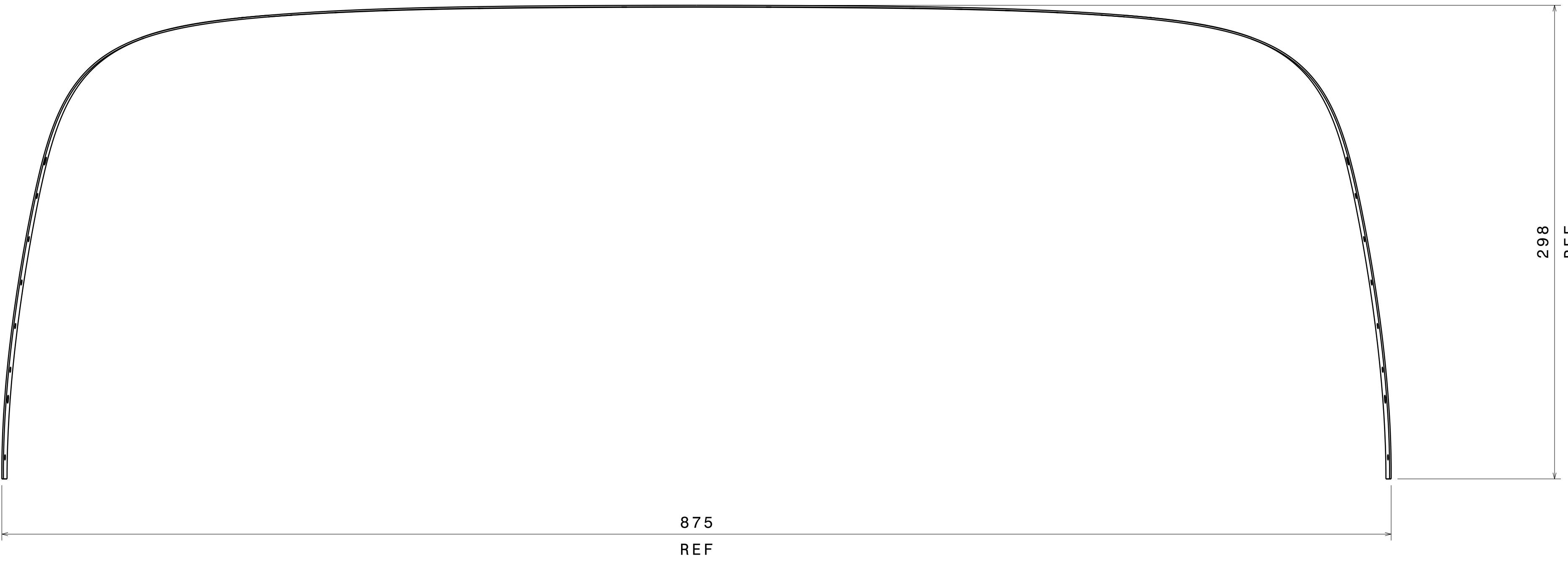
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DRG NO QB22041

SH A A ISS P1

ZONE	ISS	DESCRIPTION	DATE	MODIFIED:	APPROVALS
	P1			DRG CHCK:	
				PROJ ENG:	
				MFG ENGR:	
				TECH APPL:	
				DSGN APPL:	
				DSGN APPL:	



NOTES



1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\varnothing 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.
8. 1:1 FORM PROFILE TEMPLATE OUTSIDE OF BORDER
9. FLAT PATTERN OUTSIDE OF BORDER

ISOMETRIC VIEW  
N.T.S

PART MARK TO QD5016



1 & 4

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	16 OCT 2014				
					DRG CHCK	T CLARK	16 OCT 2014				
					PROJ ENG						
	DECIMALS		ANGLES		APPLICATION		MFG ENGR		TITLE		
	X. ± 1.0 ± 0.5 DEG		NEXT ASSY		TECH APPL		PLATE				
	.XX ± 0.5				DSGN APPL						
	.XX ± 0.25										
	.XXX ± -										
	SURFACE FINISH		3.2	USED ON		DSGN APPL	A G BUTCHER	16 OCT 2014	SIZE A1	CAGE CODE U0088	DRG NO QB22041
DO NOT SCALE DRAWING		QB05043		CONTRACT NO		SCALE 1:2		WEIGHT		SHEET A OF A	

CAD LOCATION  
UKEH\_CATDRW-133931

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